

**NOTICE OF MEETING**  
**Interviews of Applicants for the**  
**Position of District #6**  
**Saunders County Board of Supervisors**

Notice is hereby give that the County Clerk, County Treasurer and County Attorney, in and for Saunders County, NE, will meet at **9:00 a.m., Monday, January 23, 2012** in the **OLD DISTRICT COURTROOM**, 3<sup>rd</sup> Floor of Courthouse, 433 N. Chestnut Street, Wahoo, NE, which meeting will be open to the attendance of the public.

The purpose of the meeting is to conduct interviews of applicants that have applied for the position of Saunders County Board of Supervisor District #6, to fill the vacancy that was created by the resignation of James Fauver.

**Announcement of location of Open Meetings Act & Title VI Policy Statement**

(A copy of the Open Meetings Act & Title VI Policy Statement are posted on the North wall (right hand side) as you enter the Board Room)

**AGENDA**

Brief statement to the public regarding the interview process

Interview of Applicants for District #6 of the Saunders County Board of Supervisors

Possible Close Session

Appointment to fill the vacancy of District #6 to the Saunders County Board of Supervisors

Adjournment

This agenda is being kept continually current and available for the Public's inspection in the County Clerk's office.

Patti J. Lindgren  
County Clerk

Patricia A. Hunter  
County Treasurer

Scott Tingelhoff  
County Attorney